

Garant

Indexable insert for turning VC.T 160402, for finish machining, Grade: HB7415-1

**Order data**

Order number	261370 HB7415-1
GTIN	4062406749774
Item class	21G

Technical description

Secondary application	M
Cutting conditions	continuous
Cutting speed v_c main application	50 - 110 m/min
Corner radius	0.2 mm
Chip breaker	TIS
Grade	HB7415-1
Cutting depth a_p	0.05 - 1.5 mm
Tolerance	M
Number of changes/inserts	2
Tool material	Carbide

Feed f	0.05 - 0.3 mm/rev.
Main application	S
Finishing/roughing assignment	Finishing
ISO code indexable insert	VCMT 160402
Type of product	Indexable insert for turning